

INCH-POUND

MIL-DTL-11589/233D
07 January 2013
 SUPERSEDING
 MIL-DTL-11589/233C
 15 September 1995

DETAIL SPECIFICATION SHEET

RIBBON, HUMANITARIAN SERVICE MEDAL

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet
 and the latest issue of MIL-DTL-11589.

COLOR PATTERN: REGULAR SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
1-3/8" 35.0 mm	1/32	0.8 mm	Edge & Binder	Imperial Purple	HL	67161	White HA 67101
	5/32	4.0 mm	Ground	Imperial Purple	HL	67161	
	1/16	1.6 mm	Ground	White	HA	67101	
	5/16	7.9 mm	Ground	Bluebird	HR	67117	
	1/4	6.4 mm	Ground	Flag Blue	HY	67124	
	5/16	7.9 mm	Ground	Bluebird	HR	67117	
	1/16	1.6 mm	Ground	White	HA	67101	
	5/32	4.0 mm	Ground	Imperial Purple	HL	67161	
	1/32	0.8 mm	Edge & Binder	Imperial Purple	HL	67161	

COLOR PATTERN: MINIATURE SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
11/16" 17.5 mm	1/32	0.8 mm	Edge & Binder	Imperial Purple	HL	67161	White HA 67101
	1/16	1.6 mm	Ground	Imperial Purple	HL	67161	
	1/32	0.8 mm	Ground	White	HA	67101	
	5/32	4.0 mm	Ground	Bluebird	HR	67117	
	1/8	3.1 mm	Ground	Flag Blue	HY	67124	
	5/32	4.0 mm	Ground	Bluebird	HR	67117	
	1/32	0.8 mm	Ground	White	HA	67101	
	1/16	1.6 mm	Ground	Imperial Purple	HL	67161	
	1/32	0.8 mm	Edge & Binder	Imperial Purple	HL	67161	

CHANGES FROM PREVIOUS ISSUE: The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - IH
Air Force - 11
Navy - NU

Preparing activity:

Army – IH

Review activities:

Navy - MC, CG1
DLA - CT

(Project No. 8455-2013-017)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.